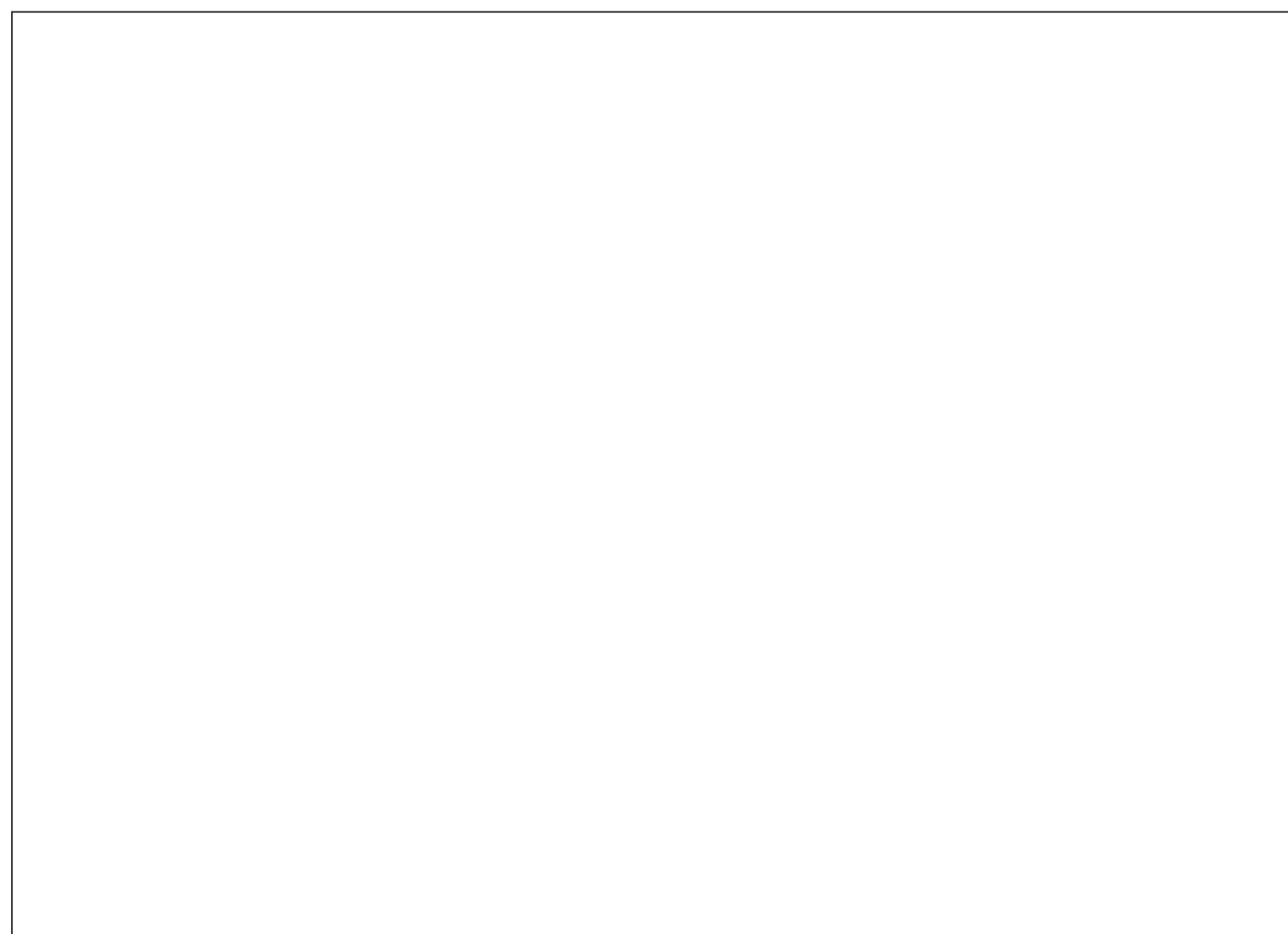
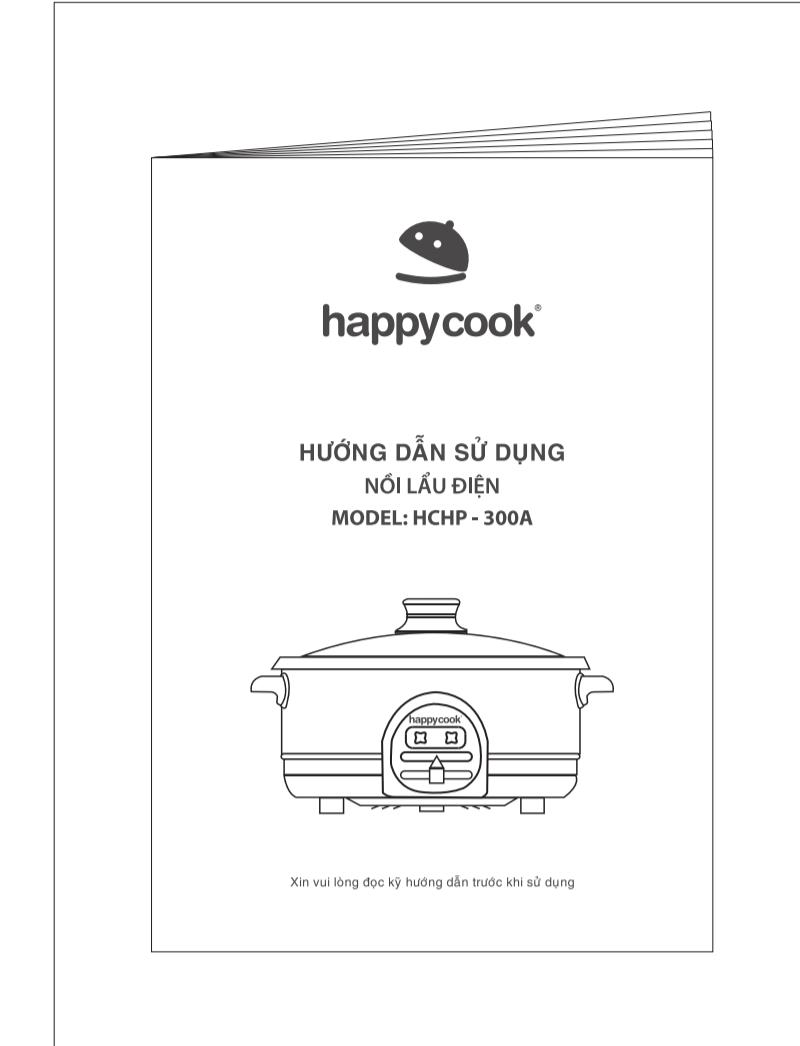
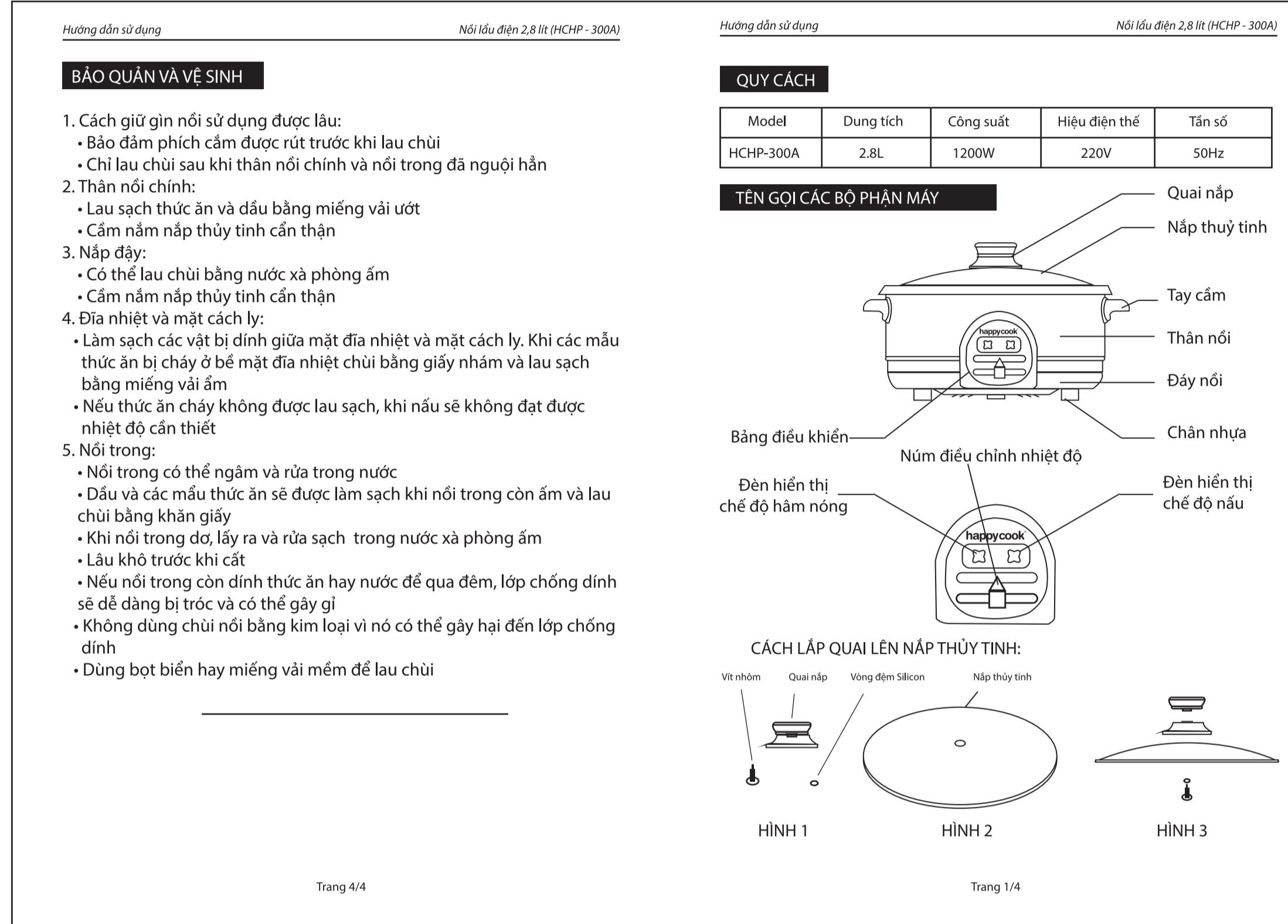
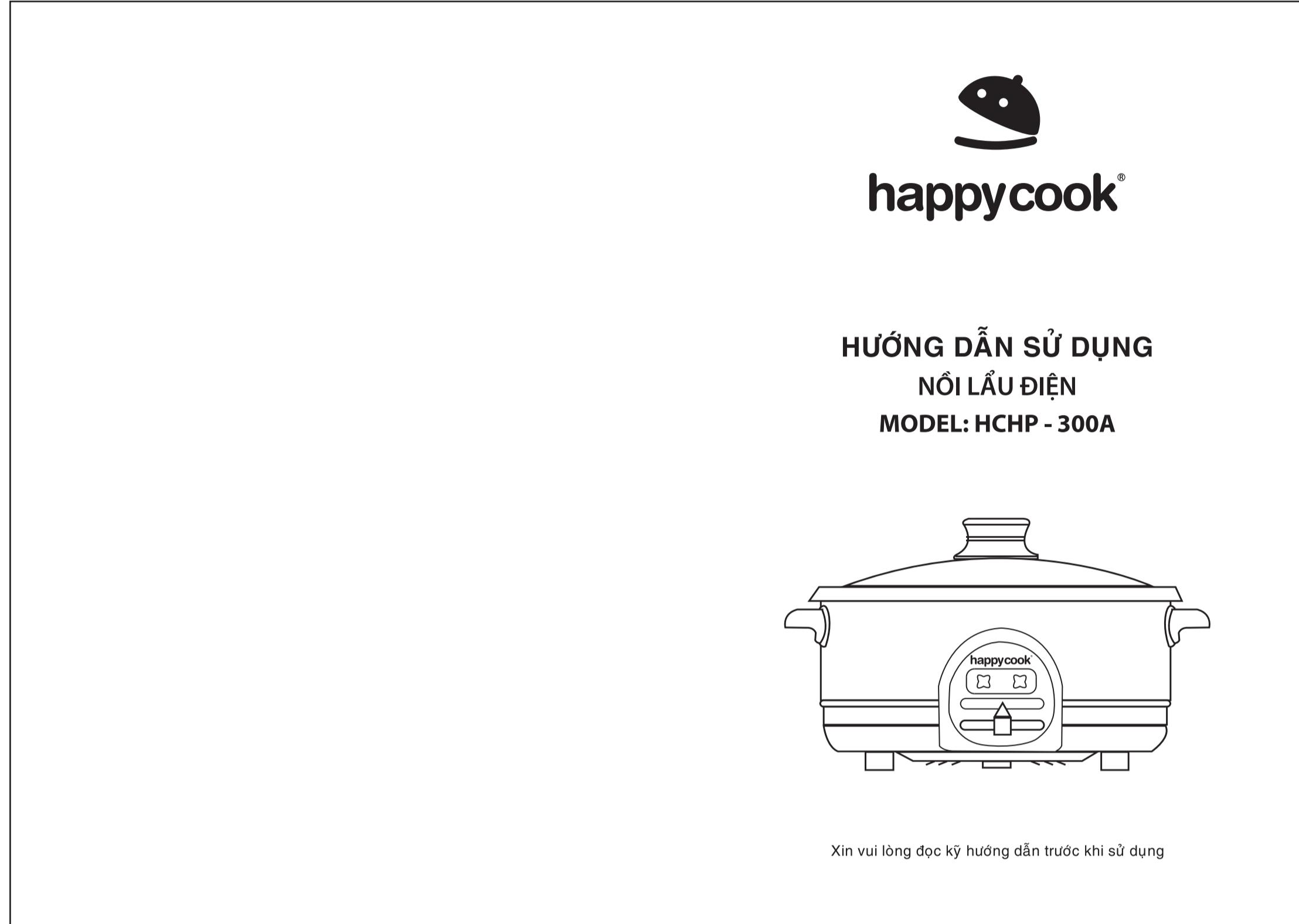


ACCEPTABLE TOLERANCE (mm)	DIMENSION	J	K	L	M	N	ANGLE JKL MN	GRADE E	DEFECT CLASS	TOTAL	A.Q.L.	REVISION HISTORY			
												REV.	DATE	DESCRIPTION	ACK. BY
	0 => 10	0.05	0.2	0.3	0.5	0.7	1°	6°	○ GRADE I (CRI.)		0.01 %				
	10 => 30	0.1	0.3	0.5	0.8	1.2	30°	2°	◎ GRADE II (CRI.)		0.1 %				
	30 => 50	0.2	0.4	0.6	1.1	2.0			⊕ GRADE III (MAJ.)		0.65 %				
	50 => 150	0.3	0.6	0.8	1.4	2.5	15°	1°	⊖ GRADE IV (MIN.)		2.5 %				
	150 => 300	0.4	0.8	1.0	1.7	3.5			GRADE V (COM.)		10 %				
	300 => 500	0.6	1.2	1.5	2.0	4.5									
	500 =>	0.8	1.6	2.0	2.5	6.0	5°	30°							



Specifications	
Paper	70 GSM
Folden Size	148,5 ±10 x 210 ±10 mm
Open Size	297 ±10 x 210 ±10 mm

	SCALE UNIT MATERIAL	1 : 2 mm PAPER 70 GSM	DRAWN BY CHECKED BY APPROVED BY	TITO A. DASTRO DARMAWAN	DATE : 30 NOV 2013 REMARKS : MASS :
INST. MANUAL HCHP-300A					HCHP-CX006-XX-KGX A3